

# Henan Fuluorui New Materials Co., Ltd.

# FULUORUI<sup>®</sup> F-10

Full-Range Water-Reducing Admixture

# **Product Description**

F-10 is a a new generation of polycarboxylic acid type highperformance water reducer made of isopentenyl polyoxyethylene ether and small monomer through free radical polymerization, which can significantly inhibit the slump loss of concrete. The product has high water reduction rate and low slump loss performance, which can ensure the excellent workability of prepared concrete, high strength and excellent durability. It can be widely used in pumped concrete, superfluid self-compacting concrete, high-strength concrete and commercial concrete. F-10 admixture meets ASTM C 494/C 494M requirements for Type G, water-reducing, high range and retarding, and Type S specific performance admixtures.

## Applications

Recommended for use in:

- Concrete where high flowability, high-early and ultimate strengths and increased durability are needed
- self-compacting concrete
- Concrete where normal, midrange, or high-range waterreduction is desired
- self-leveling concrete
- Concrete where normal setting times are required
- 4x4<sup>™</sup> Concrete for fast track construction
- Pervious Concrete
- Self-consolidating grout

# Features

- Dosage flexibility for normal, mid and high-range water reduction
- ■Good slump retention
- ■Produces cohesive and non-segregating concrete mixture
- ■High strength growth rate
- Providing faster setting times and strength development
- Enhanced finishability and pumpability

## Benefits

Providing economic benefits to the entire construction team through higher productivity and reduced variable cost

# **Performance Characteristics**

The dosage flexibility of FULUORUI F-10 admixture allows it to be used as a normal, mid-range and high-range water reducer.

**Mixture Data**: 360 kg/m<sup>3</sup> of Type I cement; slump, 80-230 mm; nonair-entrained concrete; dosage rate adjusted to obtain 25-30% water reduction.

# **Setting Time**

Mixture	Initial	Difference	
	(h:min)	(h:min)	
Plain	4:05	-	
Conventional Superplasticizer	5:35	+1:30	
FULUORUI F-10 admixture	5:45	+1:40	

## **Compressive Strength**

Mixture	3Day	28Days	
	MPa	MPa	
Plain	18	32	
Conventional Superplasticizer	28	48	
FULUORUI F-10 admixture	33	54	

#### Slump Retention (mm)

Mixture		Minutes	
	Initial	30	60
Plain	90	10	0
Conventional Superplasticizer	180	160	100
FULUORUI F-10 admixture	210	210	205

**Rate of Hardening:** FULUORUI F-10 admixture is formulated to produce normal setting characteristics throughout its recommended dosage range. Setting time of concrete is influenced by the chemical and physical composition of the basic ingredients of the concrete, temperature of the concrete and ambient conditions. Trial mixtures should be made with actual job materials to determine the dosage required for a specified setting time and a given strength requirement.

### **Guidelines for Use**

**Dosage:** The common dosage is 0.25%-0.75% (based on the total amount of cementitious materials). The best dosage shall be determined by test according to the engineering materials and characteristics. The dosage range is applicable to most mid to high-range concrete mixtures using typical concrete ingredients. However, variations in job conditions and concrete materials, such as silica fume, may require dosages outside the recommended range.

**Mixing:** FULUORUI F-10 admixture can be added to the mixing water during use, or added to the concrete mixer at the same time as the mixing water. It is recommended to add it to concrete and other materials after compounding. Before use, users determine the use method and conditions of the product through their own test and compounding technology.

#### **Product Notes**

#### Corrosivity-Non-Chloride,Non-Corrosive:

FULUORUI F-10 admixture will neither initiate nor promote corrosion of reinforcing steel embedded in concrete, prestressed concrete or of galvanized steel floor and roof systems. Neither calcium chloride nor other chloride-based ingredients are used in the manufacture of FULUORUI F-10 admixture.

**Compatibility:** FULUORUI F-10 admixture is compatible with most admixtures used in the production of quality concrete, including normal, mid-range and high-range water-reducing admixtures, air-entrainers, accelerators, retarders, extended set control admixtures, corrosion inhibitors, and shrinkage reducers.

**Do not use F-10 admixture with admixtures containing beta-naphthalene-sulfonate.** Erratic behaviors in slump, slump flow, and pumpability may be experienced.

For directions on the proper evaluation of FULUORUI F-10 admixture in specific applications, contact us.

# Storage and Handling

**Storage Temperature:** FULUORUI F-10 admixture F-10 should be stored in 10°C-40°C temperature environment, without direct sunshine, without getting wet in the rain and leaking water, without mixing impurities, without evaporation of water. If FULUORUI F-10 admixture freezes, thaw at 10°C or above and completely reconstitute by mild mechanical agitation. Do not use pressurized air for agitation.

**Shelf Life:** FULUORUI F-10 admixture has a minimum shelf life of 12 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact us regarding suitability for use and dosage recommendations if the shelf life has been exceeded.

#### Packaging

FULUORUI F-10 admixture is liquid and is packed in 1000kg IBC tank or 200Kg plastic drum..

#### **Related Documents**

Safety Data Sheets: Polycarboxylate superplasticizer FULUORUI F-10 admixture.

#### Additional Information

For additional information on FULUORUI F-10 admixture or its use in developing concrete mixes with special performance characteristics, contact us. Henan Fuluorui New Materials Co.,Ltd is one of the few technology-based companies working on chemical adjuvant materials for concrete, It has strong R&D capabilities, excellent professionalism, fully automated production lines, rich application experience, and excellent reputation for the R&D, production and application of concrete admixtures and raw materials. There are nearly 500 concrete admixture manufacturers in China that have technical cooperation with our company. Fuluorui has successfully provided ODM and OEM services for customers in North America, Europe, the Middle East, Asia and other markets.

## **Limited Warranty Notice**

FULUORUI warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control.

The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.

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